

MAK STAMPING OIL

Description

This oil is blended with highly refined, hydro processed base stock and incorporated with antiwear and anti rust additives imparting excellent load carrying ability & rust protection. This oil possesses easy washability which facilitates their removal from the finished surfaces before further processing.

Application

This oil is used as metal forming and stamping lubricant such as Car / Cab body drawing operation.

Benefits

- These oils have anti-wear additives imparting good load carrying ability to withstand loads encountered in metal forming and stamping application.
- This oil reduces oil consumption and also provides smooth surface finish & increased die life.
- Excellent rust & corrosion protection.

Performance Level

- Proprietary grade

Technical Specifications

Characteristics	ASTM	MAK STAMPING OIL
Appearance	--	Clear and Bright
Density at 15°C	D1298	0.864
K.V at 40° C, cSt	D445	64.5
Pour Point, °C	D97	-12
Flash Point, (COC), °C	D92	246
Copper Strip Corrosion Test at 100°C for 3 hrs.	D130	1a

All the mentioned values are typical which may vary from batch to batch.

Storage and Handling

- Indoor Storage is always preferable
- Barrels should be kept horizontally with bunk position at 3 O'clock 9 O'clock position
- Barrels should be kept away from dusty or heated areas.
- During handling any contact with dust must be avoided

Health & Safety

This grade is not hazardous under normal conditions of use. For further guidance Material Safety Data Sheet (MSDS) may be referred.

Advice

For any further advice on applications or otherwise, please contact the nearest Bharat Petroleum territory office or Technical Services department at the address given below.

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